Ingersoll-Rand
Assembly Solutions
Application Services (866) 284-5509

Technical Bulletin No. 080304 JM
Insight ICG Software ver 3.2.0
MCE Software 2.1.1

Description:
This is the release of RISC version 3.2.0 and MCE version 2.1.1. Only customers with bugs addressed or those that require the features below should be upgraded. Insight IC version 3.2.0 is to be used only with MCE version 2.1.1.

Bug Fixes Addressed:
- Drag Torque Free Speed could not be set below 110%
- Problems retrieving saved parameters
- Certain German language screens caused the controller to lock up
- "High Torque", "Low Torque", "Cycle Complete", and "Gang Count" turning on before threshold is seen
- Event log fails to update
- Issues with printing or viewing Cycle Log are addressed
- Tool will not run in reverse

Known Bugs in 3.2.0:
- Do not print reports to the floppy drive
- Printed reports will all be in English regardless of language selection
- There is a slight delay in updating after every 8th to 10th rundown. Turn off PM Alarms if a high cycle gang-count is to be used, otherwise counts could be missed

Restrictions:
This is ONLY to be used with controllers for the QE Series tool.
ALWAYS turn the controller OFF for at least 4 seconds before adding or removing a tool.

Files:

#	Filename	Version
1	Insight.bin	3.2.0
2	English.csv	2.5
3	French.csv	2.5
4	German.csv	2.5
5	Italian.csv	2.5
6	Spanish.csv	2.5
7	hEnglish.csv	1.5
8	hFrench.csv	1.5
9	hGerman.csv	1.5
10	hItalian.csv	1.5
11	hSpanish.csv	1.5
12	Olympus.bin (MCE File)	2.1.1

See AS 112403 JM for LeechFTP Setup Instructions
See AS 112503 JM for Software Load Instructions

Ingersoll-Rand   Zimmerman   Johnstone   FTS   Aro